



EMSEAL Safety Data Sheet  
Product Package

DSM System



**EMSEAL Joint Systems, Ltd.**  
 25 Bridle Lane, Westborough, MA 01581 USA  
[www.emseal.com](http://www.emseal.com)

# Safety Data Sheet

## DSM Foam

**Preparation Date** March 15, 2015    **Revision Date** May 31, 2015

### 1. Identification of the Substance / Preparation

<b>Product identifier</b>	<b>DSM</b>
<b>Other identifier or names</b>	DSM System, DSM Foam
<b>UN ID number</b>	None
<b>Manufacturer Address</b>	EMSEAL LLC 120 Carrier Drive Toronto, Ontario M9W 5R1 Canada
<b>Company Phone</b>	(508) 836-0280 M-F 9am - 5pm
<b>Emergency Phone</b>	CHEMTREC (800) 424-9300 (24 Hours)
<b>CHEMTREC International Phone</b>	+1 703-527-3887 (24 Hours)

### 2. Hazardous Identification

<b>Hazardous Classification</b>	This product is not classified as hazardous when used as intended.
<b>Signal Word</b>	None
<b>Pictograms</b>	None
<b>Emergency Overview:</b>	No emergency requirements.

### 3. Composition / Information on Ingredients

*EMSEAL DSM is composed of polyurethane foam impregnated with a proprietary solid acrylic polymer bonded to a fully cured silicone sealant. It is classified as Non-Hazardous.*

**NOTE: Silicone facing is fully cured. The composition of the silicone in its liquid state is comprised of the following:**

<b>Chemical Name</b>	<b>CAS #</b>	<b>% by Weight</b>	<b>GHS Classification Hazard Statements</b>
Polydimethyl Siloxane Diol	70131-67-8 3	0.0–60.0	SELF CLASSIFICATION Classification: Not Applicable
Calcium Carbonate (Limestone)	1317-65-3		SELF CLASSIFICATION
Synthetic Calcium Carbonate	371-34-1	10.0–40.0	Classification: Not Applicable
Phenyl Oximino Silane	34036-80-1	1.0–5.0	Classification: STOT RE Cat. 2, Skin Sensitization Cat. 1, Aquatic, Chronic Toxicity Cat. 3 Hazard Statement Codes: H373, H317, H412
Silicon Dioxide, Fumed	112945-52-5	1.0–5.0	SELF CLASSIFICATION Classification: Not Applicable
Mineral Spirits	8052-41-3	0.0-1.0	Classification: Carcinogenic Cat. 1B, Mutagenic Cat. 1B, Aspiration Hazard Cat. 1 Hazard Statement Codes: H350, H340, H304
Quartz	14808-60-7 14464-46-1	Trace	SELF CLASSIFICATION Classification: Carcinogenic Cat. 1B Hazard Statement Codes: H350

Water and other components.

Each of the other components is present in less than 1 percent concentration (0.1% concentration for potential carcinogens, reproductive toxins, respiratory tract sensitizers, and mutagens).

Classification: Not Applicable



## 4. First Aid Measures

---

- 4.1 EYES:** Flush with water for at least 15 minutes, and call physician if problems persist.
- 4.2 SKIN:** Product may leave a sticky residue, and mild irritation if prolonged exposure. Scrub with soapy water until adhesive is removed.
- 4.3 INGESTION:** Do not eat – call physician if ingested.

## 5. Fire-fighting Measures

---

- 5.2 FLAMMABILITY:** Slight. Material can support an open flame or smoldering ignition. The foam can melt while burning which can contribute fire to spread.
- 5.2 FLASH POINT:** Unknown.
- 5.3 AUTO-IGNITION TEMPERATURE:** Unknown.
- 5.4 EXTINGUISHING MEDIA:** Large volumes of water, or ABC chemical may be appropriate for initial control or small volumes of impregnated foam.
- 5.5 HAZARDOUS DECOMPOSITION PRODUCTS:** Carbon di/mon oxides will be formed as well as other noxious and toxic fumes upon combustion – do not breath combustion products.

## 6. Accidental Release Measures

---

If material is unusable pick up pieces and dispose of in accordance with local regulations; material and all components are non-toxic and normal landfill will most often be acceptable.

## 7. Handling and Storage

---

Store in original packaging below 35°C. There are no special handling instructions.

## 8. Exposure Controls / Personal Protection

---

- 8.1 RESPIRATORY PROTECTION:** Not required
- 8.2 EYE PROTECTION:** Not required
- 8.3 SKIN PROTECTION:** Gloves of any material are suitable if desired, but not required. No other protection is required.

## 9. Physical and Chemical Properties

---

- 9.1 APPEARANCE:** Dark grey / charcoal colored foam and colored silicone with product identifying packaging.
- 9.2 ODOR:** Slight characteristic odor.
- 9.3 PERCENT SOLIDS BY WEIGHT:** 100%
- 9.4 PHYSICAL STATE:** Solid
- 9.5 PERCENT VOLATILE:** <1% wt/wt
- 9.6 DENSITY:** 0.4g/cm<sup>3</sup>
- 9.7 DECOMPOSITION:** > 300°C
- 9.8 SOLUBILITY IN WATER:** None



## 10. Stability and Reactivity

---

Stable under normal conditions – avoid temperatures in excess of 300°C, strong acids and bases, and open flame.

## 11. Toxicological Information

---

Unknown.

## 12. Ecological Information

---

Unknown

## 13. Disposal Considerations

---

No known hazard. Dispose of in accordance with local regulations; material and all components are non-toxic and disposal in normal landfill will most often be acceptable.

## 14. Transportation Information

---

Not hazardous – safe for non-hazardous shipping.

## 15. Regulatory Information

---

Unknown.

## 16. Other Information

---

No other information provided.

# NORTHERN MANUFACTURING

25 Bridle Lane  
Westborough, MA 01581

## Safety Data Sheet

Version 7

Issue Date 29-Jun-2015

Rev Date 08-August-2017

### 1. Identification of the Substance/Preparation and of the Company/Undertaking

#### Product Identifier

**Product name** EPOXY ADHESIVE PART A

#### Other Means of Identification

**Product Code** NOMAD-PART A

**Product Technology** Epoxy A side

None

Epoxy A side. FOR INDUSTRIAL USE ONLY.

Restrictions on use: Do not use this product for any use other than intended

#### **Supplier Address**

25 Bridle Lane  
Westborough, MA 01581

**Company Phone Number** 508-836-0280 (8AM - 5PM EST) (M-F)

**Emergency Telephone** Chemtrec 1-800-424-9300 (24 Hours)

**Chemtrec International Phone** +1 703 527-3887

### 2. Hazards Identification

#### Classification

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS). This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200).

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Skin sensitization	Category 1

### EMERGENCY OVERVIEW

#### **WARNING**

#### **Hazard Statements**

Causes skin irritation

Causes serious eye irritation

May cause an allergic skin reaction



**Appearance** Viscous Off white **Physical State** Paste **Odor** Mild

**Precautionary Statements - Prevention**

Wash face, hands and any exposed skin thoroughly after handling  
 Wear protective gloves, protective clothing, eye protection, face protection  
 Avoid breathing dust, fumes, or vapors  
 Contaminated work clothing should not be allowed out of the workplace

**Precautionary Statements - Response**

Call a POISON CENTER or doctor/physician if you feel unwell  
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
 If eye irritation persists: Get medical advice/attention  
 IF ON SKIN: Wash with plenty of soap and water  
 Take off contaminated clothing and wash before reuse  
 If skin irritation or rash occurs: Get medical advice/attention

**Precautionary Statements - Storage**

Store in a well-ventilated place. Keep container tightly closed

**Precautionary Statements - Disposal**

Dispose of contents/container in accordance with local/regional/international regulations

**Hazards Not Otherwise Classified (HNOC)**

**Other Information**

Toxic to aquatic life with long lasting effects  
 61.69% of the mixture consists of ingredient(s) of unknown toxicity

**3. Composition/Information on Ingredients**

**Chemical Family** Epoxy A Side  
**Chemical nature** Epoxy resin mixture.

Chemical Name	CAS No	Weight-%	Trade secret
Bisphenol A diglycidyl ether resin	25068-38-6	20 - 40	*
Proprietary resin	Proprietary	1 - 10	*

\* The exact percentage (concentration) of composition may have been withheld as a trade secret.

**4. First Aid Measures**

**FIRST AID MEASURES**

**General Advice** Use first aid treatment according to the nature of the injury. For further assistance, contact your local Poison Control Center. In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible).

**Eye Contact** Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists: Get medical advice/attention.

<b>Skin Contact</b>	Wash off immediately with plenty of water for at least 15 minutes. Get medical attention if irritation develops and persists.
<b>Inhalation</b>	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
<b>Ingestion</b>	Not an expected route of exposure. If swallowed, do not induce vomiting: seek medical advice immediately and show this container or label.
<b>Self-Protection of the First Aider</b>	First Aider: Pay attention to self-protection. Use personal protective equipment as required.

#### **Most Important Symptoms and Effects, Both Acute and Delayed**

**Symptoms** No information available.

#### **Indication of Any Immediate Medical Attention and Special Treatment Needed**

**Note to Physicians** Treat symptomatically.

### **5. Fire-Fighting Measures**

#### **Suitable Extinguishing Media**

Use CO2, dry chemical, or foam

**Unsuitable Extinguishing Media** Caution: Use of water spray when fighting fire may be inefficient.

#### **Specific Hazards Arising From the Chemical**

Cool closed containers exposed to fire with water spray. Do not allow run-off from fire fighting to enter drains or water ways. Dike for water control.

**Hazardous Combustion Products** Irritating or toxic substances may be emitted upon burning, combustion or decomposition. See Section 10 Hazardous Decomposition Products for additional information.

#### **Explosion Data**

**Sensitivity to Mechanical Impact** None.

**Sensitivity to Static Discharge** None.

#### **Protective Equipment and Precautions for Firefighters**

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

### **6. Accidental Release Measures**

#### **Personal Precautions, Protective Equipment and Emergency Procedures**

**Personal Precautions** Ventilate affected area. Extremely slippery when spilled.

**Other Information** Use personal protective equipment as required.

**For Emergency Responders** Use personal protective equipment as required.

#### **Environmental Precautions**

**Environmental Precautions** See Section 12 for additional Ecological Information. Do not allow into any sewer, on the ground or into any body of water.

#### **Methods and Material for Containment and Cleaning Up**

**Methods for Containment** Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up** Pick up and transfer to properly labeled containers.

## 7. Handling and Storage

### Precautions for Safe Handling

**Advice on Safe Handling** Handle in accordance with good industrial hygiene and safety practice.

### Conditions for Safe Storage, Including any Incompatibilities

**Storage Conditions** Keep containers tightly closed in a dry, cool and well-ventilated place. Store and handle away from heat, flames and oxidizing materials.

**Incompatible Materials** Strong oxidizing agents. Strong acids. Strong bases.

## 8. Exposure Controls/Personal Protection

### Control Parameters

**Exposure Guidelines** .

### Appropriate Engineering Controls

**Engineering Controls** Showers  
Eyewash stations  
Ventilation systems

### Individual Protection Measures, Such As Personal Protective Equipment

**Eye/Face Protection** Splash Goggles.

**Skin and Body Protection** Wear protective gloves and protective clothing.

**Respiratory Protection** If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

**General Hygiene Considerations** Handle in accordance with good industrial hygiene and safety practice.

## 9. Physical and Chemical Properties

### Information on Basic Physical and Chemical Properties

<b>Physical State</b>	Paste	<b>Odor</b>	Mild
<b>Appearance</b>	Viscous	<b>Odor Threshold</b>	No information available
<b>Color</b>	Off white		

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
<b>pH</b>	No information available	
<b>Melting Point/Freezing Point</b>	No information available	
<b>Boiling Point/Boiling Range</b>	> 250 °C	
<b>Flash Point</b>	> 220 °C	
<b>Evaporation Rate</b>	No information available	
<b>Flammability (Solid, Gas)</b>	No information available	
<b>Flammability Limits in Air</b>		
<b>Upper Flammability Limits</b>	No information available	
<b>Lower Flammability Limit</b>	No information available	
<b>Vapor Pressure</b>	No information available	
<b>Vapor Density</b>	No information available	



<b>Specific Gravity</b>	1.68
<b>Water Solubility</b>	Negligible
<b>Solubility in Other Solvents</b>	No information available
<b>Partition Coefficient</b>	No information available
<b>Autoignition Temperature</b>	No information available
<b>Decomposition Temperature</b>	No information available
<b>Kinematic Viscosity</b>	464286 cSt
<b>Dynamic Viscosity</b>	780000 cps @ 25° C
<b>Explosive Properties</b>	Not an explosive
<b>Oxidizing Properties</b>	No information available

**Other Information**

<b>Softening Point</b>	No information available
<b>Molecular Weight</b>	No information available
<b>VOC Content (%)</b>	<1g/L
<b>Density</b>	14.0 pounds/gallon
<b>Bulk Density</b>	No information available

## 10. Stability and Reactivity

**Reactivity**

No data available

**Chemical Stability**

Stable under recommended storage conditions.

**Possibility of Hazardous Reactions**

Hazardous polymerization does not occur.

**hazardous polymerization**          None under normal processing.

**Conditions to Avoid**

Keep out of reach of children. Extremes of temperature and direct sunlight. Mixture with or exposure to incompatible materials.

**Incompatible Materials**

Strong oxidizing agents. Strong acids. Strong bases.

**Hazardous Decomposition Products**

Carbon monoxide. Carbon Dioxide (CO<sub>2</sub>). Aldehydes. Aromatic hydrocarbons. May emit toxic fumes under fire conditions.

## 11. Toxicological Information

**Information on Likely Routes of Exposure**

<b>Product Information</b>	The product has not been tested
<b>Inhalation</b>	Remove to fresh air.
<b>Eye Contact</b>	Vapor may cause irritation. Avoid contact with eyes. Contact with eyes may cause irritation.
<b>Skin Contact</b>	Avoid contact with skin. May cause irritation. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons.
<b>Ingestion</b>	Not an expected route of exposure. May be harmful if swallowed.

<b>Chemical Name</b>	<b>Oral LD50 (Rat)</b>	<b>Dermal LD50 ( Rabbit)</b>	<b>Inhalation LC50</b>
Bisphenol A diglycidyl ether resin 25068-38-6	= 11400 mg/kg ( Rat )	-	-
Proprietary resin	= 4500 mg/kg ( Rat )	-	-

**Information on toxicological effects**

No information available.

### **Delayed and immediate effects as well as chronic effects from short and long-term exposure**

<b>Skin corrosion/irritation</b>	Irritating to skin.
<b>Serious eye damage/eye irritation</b>	Irritating to eyes.
<b>Irritation</b>	Irritating to eyes and skin.
<b>Sensitization</b>	May cause sensitization of susceptible persons.
<b>Germ Cell Mutagenicity</b>	No information available.
<b>Carcinogenicity</b>	This product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.
<b>Reproductive Toxicity</b>	No information available.
<b>STOT - Single Exposure</b>	No information available.
<b>STOT - Repeated Exposure</b>	No information available.
<b>Chronic Toxicity</b>	Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitization of susceptible persons.
<b>Aspiration Hazard</b>	No information available.

### **Numerical Measures of Toxicity - Product Information**

<b>Unknown Acute Toxicity</b>	61.69% of the mixture consists of ingredient(s) of unknown toxicity
<b>The following values are calculated based on chapter 3.1 of the GHS document</b>	
<b>ATEmix (oral)</b>	9679 mg/kg

## **12. Ecological Information**

### **Ecotoxicity**

No information available

66.27998% of the mixture consists of component(s) of unknown hazards to the aquatic environment

### **Persistence and Degradability**

No information available

### **Other Adverse Effects**

No information available

## **13. Disposal Considerations**

### **Waste Treatment Methods**

<b>Disposal of Wastes</b>	Disposal should be in accordance with applicable regional, national and local laws and regulations.
<b>Contaminated Packaging</b>	Do not reuse container.

## **14. Transport Information**

**DOT** Not regulated

**ICAO (air)**

**IATA**

<b>UN/ID no</b>	UN3082
<b>Proper Shipping Name</b>	Environmentally Hazardous substance Liquid N.O.S. (Bisphenol A epoxy resin)
<b>Hazard Class</b>	9
<b>Packing group</b>	III
<b>Special Provisions</b>	A197 - Not restricted provided that the net quantity in any receptacle does not exceed 5 Kg or 5 L and the packaging meets defined standards.

**IMDG**

<b>UN/ID no</b>	UN3082
<b>Proper Shipping Name</b>	Environmentally Hazardous Substance Liquid N.O.S. (Bisphenol A epoxy resin)
<b>Hazard Class</b>	9
<b>Packing group</b>	III
<b>Special Provisions</b>	A197 - Not restricted provided that the net quantity in any receptacle does not exceed 5 Kg or 5 L and the packaging meets defined standards.
<b>Marine pollutant</b>	This product contains a chemical which is listed as a marine pollutant according to IMDG/IMO

## 15. Regulatory Information

**International Inventories**

**TSCA** All components of this product are either exempt or included on the TSCA Inventory in compliance with the Toxic Substances Control Act.

**Legend:**

*TSCA - United States Toxic Substances Control Act Section 8(b) Inventory*  
*DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List*

**US Federal Regulations****SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

**SARA 311/312 Hazard Categories**

<b>Acute Health Hazard</b>	Yes
<b>Chronic Health Hazard</b>	Yes
<b>Fire Hazard</b>	No
<b>Sudden Release of Pressure Hazard</b>	No
<b>Reactive Hazard</b>	No

**CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

**CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

**US State Regulations**

The following chemicals may be contained in this product in de minimis amounts not required for listing in section 3. However, these chemicals do appear on some state Right-to-Know (RTK) and/or other hazardous substance lists. Please check your state's listings for more information.

**California Proposition 65**

This product contains the following Proposition 65 chemicals

Chemical Name	California Proposition 65
Titanium dioxide - 13463-67-7	Carcinogen
Glycidyl phenyl ether - 122-60-1	Carcinogen Male Reproductive
Epichlorohydrin - 106-89-8	Carcinogen Male Reproductive
Silicon dioxide - 14808-60-7	Carcinogen

#### U.S. State Right-to-Know Regulations

This product does not contain any substances regulated by state right-to-know regulations

#### U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

### 16. Other Information

**HMIS**                      **Health Hazards 2**                      **Flammability 1**                      **Physical Hazards 0**                      **Personal Protection X**

**Prepared by**                      Compliance  
**Issue Date**                      29-Jun-2015  
**Revision Date**                      31-Jul-2015

#### Revision note

No information available

#### Disclaimer

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**

# NORTHERN MANUFACTURING

120 Carrier Drive  
Toronto, ON, Canada M9W 5R1  
Tel: 416-740-2090

# SAFETY DATA SHEET

Issuing Date 05-Aug-2016

Revision Date 08-August-2017

Revision Number 3

## 1. Identification of the Substance/Preparation and of the Company/Undertaking

### Product identifier

**Product Name** EPOXY ADHESIVE PART B

### Other means of identification

**Product Code(s)** NOMAD-PART B

**Product Technology** Epoxy B side

None

Curing chemical. FOR INDUSTRIAL USE ONLY.

Restrictions on use: Do not use this product for any use other than intended

### **ManufacturerAddress**

Northern Manufacturing  
120 Carrier Drive  
Toronto, ON. Canada  
M9W 5R1

**Company Phone Number** 508-836-0280 (8AM - 5PM EST) (M-F)

**Emergency Telephone** Chemtrec 1-800-424-9300 (24 Hours)

**Chemtrec International Phone** +1 703 527-3887

## 2. Hazards Identification

### Classification

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS). This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200).

Acute toxicity - Oral	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 1
Respiratory sensitization	Category 1
Skin sensitization	Category 1
Germ cell mutagenicity	Category 2
Reproductive toxicity	Category 2

## Emergency Overview

### **DANGER**

#### **Hazard statements**

Harmful if swallowed  
Causes skin irritation  
Causes serious eye damage

May cause allergy or asthma symptoms or breathing difficulties if inhaled  
 May cause an allergic skin reaction  
 Suspected of causing genetic defects  
 Suspected of damaging fertility or the unborn child



**Appearance** Viscous Black

**Physical state** Paste

**Odor** Mild amine odor

**Precautionary Statements - Prevention**

Obtain special instructions before use  
 Do not handle until all safety precautions have been read and understood  
 Use personal protective equipment as required  
 Wash face, hands and any exposed skin thoroughly after handling  
 Do not eat, drink or smoke when using this product  
 Avoid breathing dust, fumes, or vapors  
 In case of inadequate ventilation wear respiratory protection  
 Contaminated work clothing should not be allowed out of the workplace  
 Wear protective gloves

**Precautionary Statements - Response**

IF exposed or concerned: Get medical advice/attention  
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
 Immediately call a POISON CENTER or doctor/physician  
 IF ON SKIN: Wash with plenty of soap and water  
 Take off contaminated clothing and wash before reuse  
 If skin irritation or rash occurs: Get medical advice/attention  
 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing  
 If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician  
 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell  
 Rinse mouth

**Precautionary Statements - Storage**

Store locked up  
 Store in a well-ventilated place. Keep container tightly closed

**Precautionary Statements - Disposal**

Dispose of contents/container in accordance with local/regional/international regulations

**Hazards Not Otherwise Classified (HNOC)**

**Other Information**

May be harmful in contact with skin, Very toxic to aquatic life with long lasting effects, Toxic to aquatic life  
 89.596% of the mixture consists of ingredient(s) of unknown toxicity

**3. Composition/Information on Ingredients**

**Substance**

**Chemical Family** Epoxy B Side

Chemical name	CAS No.	Weight-%	Trade secret
N-Aminoethylpiperazine	140-31-8	1 - 3	*

Bisphenol A	80-05-7	1 - 3	*
Diethylenetriamine	111-40-0	1 - 2	*
Phenol, 4-nonyl-, branched	84852-15-3	<1.0	*
4-tert-Butylphenol	98-54-4	0.1 - 0.3	*
1,2-Ethylenediamine	107-15-3	0.1 - 0.3	*

\* The exact percentage (concentration) of composition may have been withheld as a trade secret.

#### 4. First Aid Measures

##### Description of first aid measures

<b>General advice</b>	Use first aid treatment according to the nature of the injury. For further assistance, contact your local Poison Control Center. In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible).
<b>Eye contact</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Call a physician if irritation persists.
<b>Skin contact</b>	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. If symptoms persist, call a physician. Wash contaminated clothing before reuse.
<b>Inhalation</b>	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If breathing is irregular or stopped, administer artificial respiration. Administer oxygen if breathing is difficult. If symptoms persist, call a physician.
<b>Ingestion</b>	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. Call a physician or Poison Control Center immediately.
<b>Self-protection of the first aider</b>	First Aider: Pay attention to self-protection. Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves.

##### Most important symptoms and effects, both acute and delayed

<b>Symptoms</b>	May cause allergic skin reaction. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
-----------------	--

##### Indication of any immediate medical attention and special treatment needed

<b>Note to physicians</b>	Treat symptomatically.
---------------------------	------------------------

#### 5. Fire-Fighting Measures

##### Suitable Extinguishing Media

Foam, Dry Chemical, Carbon Dioxide (CO<sub>2</sub>);

<b>Unsuitable extinguishing media</b>	Caution: Use of water spray when fighting fire may be inefficient.
---------------------------------------	--

##### Specific hazards arising from the chemical

Incomplete combustion and thermolysis may produce gases of varying toxicity such as carbon monoxide, carbon dioxide, various hydrocarbons, aldehydes and soot. These may be highly dangerous if inhaled in confined spaces or at high concentration. Cool closed containers exposed to fire with water spray. Do not allow run-off from fire fighting to enter drains or water ways. Dike for water control.

##### **Hazardous combustion products**

Irritating or toxic substances may be emitted upon burning, combustion or decomposition. See Section 10 Hazardous Decomposition Products for additional information.

##### Explosion data

<b>Sensitivity to Mechanical Impact</b>	None.
---	-------

**Sensitivity to Static Discharge** None.

**Protective equipment and precautions for firefighters**

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

**6. Accidental Release Measures**

**Personal precautions, protective equipment and emergency procedures**

**Personal precautions** Ensure adequate ventilation, especially in confined areas.

**Other Information** Use personal protective equipment as required.

**For Emergency Responders** Use personal protective equipment as required.

**Environmental precautions**

**Environmental precautions** Do not allow into any sewer, on the ground or into any body of water. See Section 12 for additional Ecological Information.

**Methods and material for containment and cleaning up**

**Methods for containment** Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up** Pick up and transfer to properly labeled containers.

**7. Handling and Storage**

**Precautions for safe handling**

**Advice on safe handling** Handle in accordance with good industrial hygiene and safety practice.

**Conditions for safe storage, including any incompatibilities**

**Storage Conditions** Keep containers tightly closed in a dry, cool and well-ventilated place.

**Incompatible materials** Acids; Bases; Strong oxidizing agents; Product slowly corrodes copper, aluminum, zinc and galvanized surfaces. Reaction with peroxides may result in violent decomposition of peroxide.

**8. Exposure Controls/Personal Protection**

**Control parameters**

**Exposure Limits** The following ingredients are the only ingredients of the product above the cut-off level (or level that contributes to the hazard classification of the mixture) which have an exposure limit applicable in the region for which this safety data sheet is intended or other recommended limit. At this time, the other relevant constituents have no known exposure limits from the sources listed here

Chemical name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Diethylenetriamine 111-40-0	TWA: 1 ppm S*	(vacated) TWA: 1 ppm (vacated) TWA: 4 mg/m <sup>3</sup>	TWA: 1 ppm TWA: 4 mg/m <sup>3</sup>
1,2-Ethylenediamine 107-15-3	TWA: 10 ppm S*	TWA: 10 ppm TWA: 25 mg/m <sup>3</sup> (vacated) TWA: 10 ppm (vacated) TWA: 25 mg/m <sup>3</sup>	IDLH: 1000 ppm TWA: 10 ppm TWA: 25 mg/m <sup>3</sup>

**Appropriate engineering controls**

**Engineering controls** Showers  
Eyewash stations  
Ventilation systems



**Individual protection measures, such as personal protective equipment**

<b>Eye/face protection</b>	Splash Goggles. Avoid contact with eyes.
<b>Skin and body protection</b>	Wear protective gloves and protective clothing.
<b>Respiratory protection</b>	If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.
<b>General hygiene considerations</b>	Handle in accordance with good industrial hygiene and safety practice.

**9. Physical and Chemical Properties****Information on basic physical and chemical properties**

<b>Physical state</b>	Paste	<b>Odor</b>	Mild amine odor
<b>Appearance</b>	Viscous	<b>Odor threshold</b>	N/A
<b>Color</b>	Black		

<b><u>Property</u></b>	<b><u>Values</u></b>	<b><u>Remarks - Method</u></b>
<b>pH</b>	N/A	
<b>Melting point / freezing point</b>	N/A	
<b>Boiling point / boiling range</b>	N/A	
<b>Flash point</b>	> 110 °C	
<b>Evaporation rate</b>	N/A	
<b>Flammability (solid, gas)</b>	N/A	
<b>Flammability Limit in Air</b>		
<b>Upper flammability limit:</b>	N/A	
<b>Lower flammability limit:</b>	N/A	
<b>Vapor pressure</b>	N/A	
<b>Vapor density</b>	N/A	
<b>Relative density</b>	1.96	
<b>Water solubility</b>	Negligible	
<b>Solubility in other solvents</b>	N/A	
<b>Partition coefficient</b>	N/A	
<b>Autoignition temperature</b>	N/A	
<b>Decomposition temperature</b>	N/A	
<b>Kinematic viscosity</b>	N/A cSt	
<b>Dynamic viscosity</b>	N/A cps @ 25° C	
<b>Explosive properties</b>	Not an explosive	
<b>Oxidizing properties</b>	N/A	

**Other Information**

<b>Softening point</b>	N/A
<b>Molecular weight</b>	N/A
<b>VOC Content (%)</b>	< 1g/L
<b>Liquid Density</b>	16.3 pounds/gallon
<b>Bulk density</b>	N/A

**10. Stability and Reactivity****Reactivity**

No data available

**Chemical stability**

Stable under recommended storage conditions.

**Possibility of hazardous reactions**

None under normal processing.

**Conditions to avoid**

Keep out of reach of children. Avoid moisture. Incompatible materials.

**Incompatible materials**

Acids; Bases; Strong oxidizing agents; Product slowly corrodes copper, aluminum, zinc and galvanized surfaces. Reaction with peroxides may result in violent decomposition of peroxide.

**Hazardous decomposition products**

Carbon oxides; Nitrogen oxides (NOx). Thermal decomposition can lead to release of toxic/corrosive gases and vapors. Nitric acid. Ammonia. Flammable hydrocarbon fragments.

**11. Toxicological Information****Information on likely routes of exposure**

<b>Product Information</b>	The product has not been tested.
<b>Inhalation</b>	Remove to fresh air.
<b>Eye contact</b>	Avoid contact with eyes. Irritating to eyes.
<b>Skin contact</b>	Avoid contact with skin. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons.
<b>Ingestion</b>	Not an expected route of exposure. Do NOT taste or swallow. Harmful if swallowed.
<b>Component Information</b>	Caution - This preparation contains a substance not yet fully tested

Chemical name	ATEmix (oral)	ATEmix (dermal)	Inhalation LC50
N-Aminoethylpiperazine 140-31-8	= 2140 µL/kg ( Rat )	= 880 µL/kg ( Rabbit )	-
Bisphenol A 80-05-7	= 3300 mg/kg ( Rat )	= 3 mL/kg ( Rabbit )	> 0.17 mg/L ( Rat ) 6 h
Diethylenetriamine 111-40-0	= 1080 mg/kg ( Rat )	= 672 mg/kg ( Rabbit )	= 70 mg/L ( Rat ) 4 h
Phenol, 4-nonyl-, branched 84852-15-3	= 1300 mg/kg ( Rat )	= 2031 mg/kg ( Rabbit )	-
4-tert-Butylphenol 98-54-4	= 3250 µL/kg ( Rat )	= 2318 mg/kg ( Rabbit )	-
1,2-Ethylenediamine 107-15-3	= 637 mg/kg ( Rat )	= 560 mg/kg ( Rabbit )	-

**Information on toxicological effects**

N/A.

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

<b>Skin corrosion/irritation</b>	Irritating to skin. Repeated or prolonged contact may cause skin irritation and dermatitis.
<b>Serious eye damage/eye irritation</b>	Irritating to eyes.
<b>Irritation</b>	Irritating to eyes and skin.
<b>Sensitization</b>	May cause sensitization by inhalation and skin contact.
<b>Germ cell mutagenicity</b>	Contains a known or suspected mutagen.
<b>Carcinogenicity</b>	This product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.
<b>Reproductive toxicity</b>	Category 2: Substances which should be regarded as if they impair fertility in humans.
<b>STOT - single exposure</b>	N/A.
<b>STOT - repeated exposure</b>	N/A.
<b>Chronic Toxicity</b>	Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitization of susceptible persons. Contains a known or suspected reproductive toxin.
<b>Target organ effects</b>	May cause harm to the unborn child. May produce an allergic reaction.
<b>Aspiration hazard</b>	Eyes, Skin, Blood. N/A.

**Numerical measures of toxicity - Product Information**

**Unknown acute toxicity** 89.596% of the mixture consists of ingredient(s) of unknown toxicity

The following values are calculated based on chapter 3.1 of the GHS document

**ATEmix (oral)** 1,441.00 mg/kg

**ATEmix (dermal)** 2,197.00 mg/kg

**ATEmix (inhalation-dust/mist)** 694.00 mg/l

## 12. Ecological Information

### Ecotoxicity

Very toxic to aquatic life with long lasting effects

91.108 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

Chemical name	Algae/aquatic plants	Fish	Crustacea
N-Aminoethylpiperazine 140-31-8	495: 72 h Pseudokirchneriella subcapitata mg/L EC50	100: 96 h Oncorhynchus mykiss mg/L LC50 semi-static 1950 - 2460: 96 h Pimephales promelas mg/L LC50 flow-through 1000: 96 h Poecilia reticulata mg/L LC50 semi-static	32: 48 h Daphnia magna mg/L EC50
Bisphenol A 80-05-7	2.5: 96 h Pseudokirchneriella subcapitata mg/L EC50	9.9: 96 h Brachydanio rerio mg/L LC50 static 4.0 - 5.5: 96 h Pimephales promelas mg/L LC50 static 4: 96 h Oncorhynchus mykiss mg/L LC50 3.6 - 5.4: 96 h Pimephales promelas mg/L LC50	9.2 - 11.4: 48 h Daphnia magna mg/L EC50 Static 3.9: 48 h Daphnia magna mg/L EC50 10.2: 48 h Daphnia magna mg/L EC50
Diethylenetriamine 111-40-0	345.6: 96 h Pseudokirchneriella subcapitata mg/L EC50 592: 96 h Desmodemus subspicatus mg/L EC50 1164: 72 h Pseudokirchneriella subcapitata mg/L EC50	1014: 96 h Poecilia reticulata mg/L LC50 semi-static 430: 96 h Leuciscus idus mg/L LC50 semi-static 248: 96 h Poecilia reticulata mg/L LC50 static	37: 24 h Daphnia magna mg/L EC50 16: 48 h Daphnia magna mg/L EC50
Phenol, 4-nonyl-, branched 84852-15-3	0.16 - 0.72: 72 h Pseudokirchneriella subcapitata mg/L EC50 static 0.36 - 0.48: 96 h Pseudokirchneriella subcapitata mg/L EC50 static 1.3: 72 h Desmodemus subspicatus mg/L EC50	0.135: 96 h Pimephales promelas mg/L LC50 flow-through 0.1351: 96 h Lepomis macrochirus mg/L LC50 flow-through	0.14: 48 h Daphnia magna mg/L EC50
4-tert-Butylphenol 98-54-4	11.2: 72 h Desmodemus subspicatus mg/L EC50	6.9: 96 h Cyprinus carpio mg/L LC50 static 4.71 - 5.62: 96 h Pimephales promelas mg/L LC50 flow-through	3.4 - 4.5: 48 h Daphnia magna mg/L EC50 Static 3.9: 48 h Daphnia magna mg/L EC50
1,2-Ethylenediamine 107-15-3	151: 96 h Pseudokirchneriella subcapitata mg/L EC50 645: 72 h Pseudokirchneriella subcapitata mg/L EC50	115.7: 96 h Pimephales promelas mg/L LC50 semi-static 191 - 254: 96 h Pimephales promelas mg/L LC50 flow-through 98.6 - 131.6: 96 h Pimephales promelas mg/L LC50 static 180 - 560: 96 h Poecilia reticulata mg/L LC50 semi-static	17: 48 h Daphnia magna mg/L EC50

### Persistence and degradability

N/A

Chemical name	Partition coefficient
N-Aminoethylpiperazine 140-31-8	-1.48
Bisphenol A 80-05-7	2.2
Diethylenetriamine 111-40-0	-1.3
4-tert-Butylphenol 98-54-4	2.44
1,2-Ethylenediamine 107-15-3	-1.221

### Other adverse effects

N/A

Ozone depletion potential (ODP) N/A

**13. Disposal Considerations**

**Waste treatment methods**

**Disposal of Wastes** Disposal should be in accordance with applicable regional, national and local laws and regulations.

**Contaminated packaging** Do not reuse container.

Chemical name	California Hazardous Waste Status
Diethylenetriamine 111-40-0	Toxic
1,2-Ethylenediamine 107-15-3	Toxic

**14. Transport Information**

**DOT** Not regulated

**ICAO (air)** Not regulated

**IATA** Not regulated

**IMDG** Not regulated

**15. Regulatory Information**

**International Inventories**

**TSCA** All components of this product are either exempt or included on the TSCA Inventory in compliance with the Toxic Substances Control Act.

**Legend:**

*TSCA - United States Toxic Substances Control Act Section 8(b) Inventory*  
*DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List*

**US Federal Regulations**

**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical name	CAS No.	Weight-%	SARA 313 - Threshold Values %
Bisphenol A - 80-05-7	80-05-7	1 - 3	1.0
Phenol, 4-nonyl-, branched - 84852-15-3	84852-15-3	<1.0	1.0

**SARA 311/312 Hazard Categories**

<b>Acute Health Hazard</b>	Yes
<b>Chronic Health Hazard</b>	Yes
<b>Fire Hazard</b>	No
<b>Sudden Release of Pressure Hazard</b>	No
<b>Reactive Hazard</b>	No

**CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
1,2-Ethylenediamine 107-15-3	5000 lb			X

**CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

Chemical name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
1,2-Ethylenediamine 107-15-3	5000 lb	5000 lb	RQ 5000 lb final RQ RQ 2270 kg final RQ

**US State Regulations**

The following chemicals may be contained in this product in de minimis amounts not required for listing in section 3. However, these chemicals do appear on some state Right-to-Know (RTK) and/or other hazardous substance lists. Please check your state's listings for more information.

**California Proposition 65**

This product contains the following Proposition 65 chemicals

Chemical name	California Proposition 65
Bisphenol A - 80-05-7	Female Reproductive
ethanol - 64-17-5	Carcinogen Developmental

**U.S. State Right-to-Know Regulations**

Chemical name	New Jersey	Massachusetts	Pennsylvania
N-Aminoethylpiperazine 140-31-8	X	X	X
Bisphenol A 80-05-7	X	X	X
Diethylenetriamine 111-40-0	X	X	X
1,2-Ethylenediamine 107-15-3	X	X	X

**U.S. EPA Label Information**

EPA Pesticide Registration Number Not applicable

**16. Other Information**

<b>NFPA</b>	Health hazards 0	Flammability N/A	Instability N/A	Physical and chemical properties -
<b>HMIS</b>	Health hazards 2*	Flammability 1	Physical hazards 0	Personal Protection X
<i>Chronic Hazard Star Legend</i>	* = Chronic Health Hazard			

Prepared By Key Polymer Corp Compliance  
 Issuing Date 05-Aug-2016  
 Revision Date 17-Aug-2016

**Revision Note**

N/A

**Disclaimer**

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief

---

at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**



## 1. Identification

Product name : Sikasil® WS-295

Supplier : Sika Corporation  
201 Polito Avenue  
Lyndhurst, NJ 07071  
USA  
www.sikausa.com

Telephone : (201) 933-8800

Telefax : (201) 804-1076

E-mail address : ehs@sika-corp.com

Emergency telephone : CHEMTREC: 800-424-9300  
INTERNATIONAL: 703-527-3887

Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

## 2. Hazards identification

### GHS Classification

Flammable liquids, Category 4	H227: Combustible liquid.
Eye irritation, Category 2A	H319: Causes serious eye irritation.
Skin sensitization, Category 1	H317: May cause an allergic skin reaction.
Reproductive toxicity, Category 2	H361f: Suspected of damaging fertility.
Specific target organ systemic toxicity - repeated exposure, Category 2 (Oral)	H373: May cause damage to organs through prolonged or repeated exposure if swallowed.

### GHS label elements

Hazard pictograms :

Signal Word : Warning

Hazard Statements : H227 Combustible liquid.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H361f Suspected of damaging fertility.  
H373 May cause damage to organs through prolonged or repeated exposure if swallowed.

Precautionary Statements : **Prevention:**  
P201 Obtain special instructions before use.  
P202 Do not handle until all safety precautions have been read



and understood.  
 P210 Keep away from heat/sparks/open flames/hot surfaces.  
 No smoking.  
 P260 Do not breathe dust/ fume/ gas/ mist/ vapors/ spray.  
 P264 Wash skin thoroughly after handling.  
 P272 Contaminated work clothing must not be allowed out of the workplace.  
 P280 Wear protective gloves/ eye protection/ face protection.  
 P281 Use personal protective equipment as required.

**Response:**

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.  
 P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P308 + P313 IF exposed or concerned: Get medical advice/ attention.  
 P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
 P337 + P313 If eye irritation persists: Get medical advice/ attention.  
 P363 Wash contaminated clothing before reuse.  
 P370 + P378 In case of fire: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment for extinction.

**Storage:**

P403 + P235 Store in a well-ventilated place. Keep cool.  
 P405 Store locked up.

**Disposal:**

P501 Dispose of contents/ container to an approved waste disposal plant.

See Section 11 for more detailed information on health effects and symptoms.  
 There are no hazards not otherwise classified that have been identified during the classification process.  
 There are no ingredients with unknown acute toxicity used in a mixture at a concentration  $\geq 1\%$ .

---

### 3. Composition/information on ingredients

**Hazardous ingredients**

Chemical name	CAS-No.	Concentration (%)
2-butanone-O,O',O''-(phenylsilylidyne)trioxime	34036-80-1	$\geq 2 - < 5\%$
butan-2-one-O,O',O''-(methylsilylidyne)trioxime	22984-54-9	$\geq 1 - < 2\%$
N-(2-aminoethyl)-N'-[3-(trimethoxysilyl)propyl]ethylenediamine	35141-30-1	$\geq 1 - < 2\%$
octamethylcyclotetrasiloxane	556-67-2	$< 1\%$

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.





#### 4. First aid measures

If inhaled	: Move to fresh air. Consult a physician after significant exposure.
In case of skin contact	: Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.
In case of eye contact	: Immediately flush eye(s) with plenty of water. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	: Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Obtain medical attention.
Most important symptoms and effects, both acute and delayed	: irritant effects sensitizing effects  Allergic reactions Excessive lachrymation See Section 11 for more detailed information on health effects and symptoms.  May cause an allergic skin reaction. Causes serious eye irritation. Suspected of damaging fertility. May cause damage to organs through prolonged or repeated exposure if swallowed.
Protection of first-aiders	: Move out of dangerous area. Consult a physician. Show this material safety data sheet to the doctor in attendance.
Notes to physician	: Treat symptomatically.

#### 5. Fire-fighting measures

Suitable extinguishing media	: Carbon dioxide (CO <sub>2</sub> )
Unsuitable extinguishing media	: Water
Specific extinguishing methods	: Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for fire-fighters	: In the event of fire, wear self-contained breathing apparatus.



## 6. Accidental release measures

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.  
Deny access to unprotected persons.
- Environmental precautions : Do not flush into surface water or sanitary sewer system.  
Local authorities should be advised if significant spillages cannot be contained.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

## 7. Handling and storage

- Advice on safe handling : Do not breathe vapors or spray mist.  
Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
Smoking, eating and drinking should be prohibited in the application area.  
Follow standard hygiene measures when handling chemical products.
- Conditions for safe storage : Store in original container.  
Keep in a well-ventilated place.  
Observe label precautions.  
Store in accordance with local regulations.
- Materials to avoid : No data available

## 8. Exposure controls/personal protection

Component	CAS-No.	Basis **	Value	Exposure limit(s)* / Form of exposure
calcium carbonate	471-34-1	CAL PEL	PEL	10 mg/m <sup>3</sup> Total dust
		CAL PEL	PEL	5 mg/m <sup>3</sup> respirable dust fraction



\*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

**\*\*Basis**

- ACGIH. Threshold Limit Values (TLV)
- OSHA P0. Table Z-1, Limit for Air Contaminat (1989 Vacated Values)
- OSHA P1. Permissible Exposure Limits (PEL), Table Z-1, Limit for Air Contaminant
- OSHA P2. Permissible Exposure Limits (PEL), Table Z-2
- OSHA Z3. Table Z-3, Mineral Dust

**Engineering measures** : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.  
The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits.

**Personal protective equipment**

**Respiratory protection** : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

**Hand protection**  
**Remarks** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

**Eye protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

**Skin and body protection** : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

**Hygiene measures** : Avoid contact with skin, eyes and clothing.  
Wash hands before breaks and immediately after handling the product.  
Remove respiratory and skin/eye protection only after vapors have been cleared from the area.  
Remove contaminated clothing and protective equipment before entering eating areas.  
Wash thoroughly after handling.

**9. Physical and chemical properties**

Appearance	: paste
Color	: various
Odor	: mild musty
Odor Threshold	: No data available
Flash point	: 185 °F (85 °C)
Ignition temperature	: No data available
Decomposition temperature	: No data available
Lower explosion limit (Vol%)	: No data available
Upper explosion limit (Vol%)	: No data available
Flammability (solid, gas)	: No data available
Oxidizing properties	: No data available
pH	: Note: Not applicable
Melting point/range / Freezing point	: No data available
Boiling point/boiling range	: No data available
Vapor pressure	: 0.01 mmHg (0.01 hpa)
Density	: ca.1.12 g/cm <sup>3</sup> at 73 °F (23 °C)
Water solubility	: Note: insoluble
Partition coefficient: n- octanol/water	: No data available
Viscosity, dynamic	: No data available
Viscosity, kinematic	: > 20.5 mm <sup>2</sup> /s at 104 °F (40 °C)
Relative vapor density	: No data available
Evaporation rate	: No data available
Burning rate	: No data available
Volatile organic compounds (VOC) content	: 37 g/l

**10. Stability and reactivity**

Reactivity	: No dangerous reaction known under conditions of normal use.
Chemical stability	: The product is chemically stable.
Possibility of hazardous reactions	: Stable under recommended storage conditions.
Conditions to avoid	: Extremes of temperature and direct sunlight.
Incompatible materials	: No data available

---

**11. Toxicological information****Acute toxicity**

Not classified based on available information.

**Ingredients:****N-(2-aminoethyl)-N'-[3-(trimethoxysilyl)propyl]ethylenediamine:**

Acute oral toxicity : LD50 Oral (Rat): 7,758 mg/kg

Acute dermal toxicity : LD50 Dermal (Rat): 16,640 mg/kg

**octamethylcyclotetrasiloxane:**

Acute inhalation toxicity : LC50 (Rat): 36 mg/l  
Exposure time: 4 h  
Test atmosphere: vapor

**Skin corrosion/irritation**

Not classified based on available information.

**Serious eye damage/eye irritation**

Causes serious eye irritation.

**Respiratory or skin sensitization**

Skin sensitization: May cause an allergic skin reaction.

Respiratory sensitization: Not classified based on available information.

**Germ cell mutagenicity**

Not classified based on available information.

**Reproductive toxicity**

Suspected of damaging fertility.

**STOT-single exposure**

Not classified based on available information.

**STOT-repeated exposure**

May cause damage to organs through prolonged or repeated exposure if swallowed.

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

**Aspiration toxicity**

Not classified based on available information.

**Carcinogenicity**

Not classified based on available information.

<b>IARC</b>	Group 2B: Possibly carcinogenic to humans	
	titanium dioxide	13463-67-7
	Carbon black	1333-86-4
<b>NTP</b>	Not applicable	

Carbon black (1333-86-4)

Animal Toxicity:

Rat, oral, duration 2 year  
Effect: no tumors

Mouse, oral, duration 2 years  
Effect: no tumors

Mouse, dermal, duration 18 months  
Effect: no skin tumors

Rat, inhalation, duration 2 years  
Target organ: lungs  
Effect: inflammation, fibrosis, tumors

Note: Tumors in the rat lung are considered to be related to the "particle overload phenomenon" rather than to a specific chemical effect of carbon black itself in the lung. These effects in rats have been reported in many studies on other poorly soluble inorganic particles and appear to be rat specific. Tumors have not been observed in other species (i.e., mouse and hamster) for carbon black or other poorly soluble particles under similar circumstances and study conditions.

Mortality studies (human data): A study on carbon black production workers in the UK (Sorahan, 2001) found an increased risk of lung cancer in two of the five plants studied; however, the increase was not related to the dose of carbon black. Thus, the authors did not consider the increased risk in lung cancer to be due to carbon black exposure. A German study of carbon black workers at one plant (Morfeld, 2006; Buechte, 2006) found a similar increase in lung cancer risk but, like the Sorahan, 2001 (UK study) found no association with carbon black exposure. A large US study of 18 plants showed a reduction in lung cancer risk in carbon black production workers (DEll, 2006). Based upon these studies, the February 2006 Working Group at the International Agency for Research on Cancer (IARC) concluded that the human evidence for carcinogenicity was inadequate (IARC, 2010).

Since the IARC evaluation of carbon black, Sorahan and Harrington (2007) have re-analyzed the UK study data using an alternative exposure hypothesis and found a positive association with carbon black exposure in two of the five plants. The same exposure hypothesis was applied by Morfeld and McCunney (2009) to the German cohort; in contrast, they found no association between carbon black exposure and lung cancer risk and, thus, no support for the alternative exposure hypothesis used by Sorahan and Harrington.

Overall, as a result of these detailed investigations, no causative link between carbon black exposure and cancer risk in humans has been demonstrated.

**IARC CANCER CLASSIFICATION:** In 2006 IARC re-affirmed its 1995 finding that there is "inadequate evidence" from human health studies to assess whether carbon black causes cancer in humans. IARC concluded that there is "sufficient evidence" in experimental animal studies for the carcinogenicity of carbon black. IARC's overall evaluation is that carbon black is "possibly carcinogenic to humans" (Group 2B)". This conclusion was based on IARC's



guidelines, which generally require such a classification if one species exhibits carcinogenicity in two or more animal studies (IARC, 2010).

Solvent extracts of carbon black were used in one study of rats in which skin tumors were found after dermal application and several studies of mice in which sarcomas were found following subcutaneous injection. IARC concluded that there was "sufficient evidence" that carbon black extracts can cause cancer in animals (Group 2B).

**ICGIH CANCER CLASSIFICATION:** Confirmed Animal Carcinogen with Unknown Relevance to Humans (Category A3 Carcinogen).

**ASSESSMENT:** Applying the guidelines of self-classification under the Globally Harmonized System of Classification and Labeling of Chemicals, carbon black is not classified as a carcinogen. Lung tumors are induced in rats as a result of repeated exposure to inert, poorly soluble particles like carbon black and other poorly soluble particles. Rats tumors are a result of a secondary non-genotoxic mechanism that has questionable relevance for classification in humans. In support of this opinion, the CLP Guidance for Specific Target Organ Toxicity - Repeated Exposure (STOT-RE), cites lung overload under mechanisms not relevant to humans. Human health studies show that exposure to carbon black does not increase the risk to carcinogenicity.

Titanium dioxide (13463-67-7)

In lifetime inhalation studies of rats, airborne respirable-size titanium dioxide particles have been shown to cause an increase in lung tumors at concentrations associated with substantial particle lung burdens and consequential pulmonary overload and inflammation. The potential for these adverse health effects appears to be closely related to the particle size and the amount of the exposed surface area that comes into contact with the lung. However, tests with other laboratory animals such as mice and hamsters, indicate that rats are significantly more susceptible to the pulmonary overload and inflammation that cause lung cancer. Epidemiology studies do not suggest an increased risk of cancer in humans from occupational exposure to titanium dioxide. Titanium dioxide has been characterized by IARC as possibly carcinogenic to humans (Group 2B) through inhalation (not ingestion). It has not been characterized as a potential carcinogen by either NTP or OSHA.

---

## 12. Ecological information

Other information	Do not empty into drains; dispose of this material and its container in a safe way. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
-------------------	--

---

## 13. Disposal considerations

### Disposal methods

Waste from residues	: Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional
---------------------	--



local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

---

#### 14. Transport information

**DOT**

Not dangerous goods

**IATA**

Not dangerous goods

**IMDG**

Not dangerous goods

**Special precautions for user**

No data available

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable

---

#### 15. Regulatory information

**TSCA list** : All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

**EPCRA - Emergency Planning and Community Right-to-Know**

**CERCLA Reportable Quantity**

This material does not contain any components with a CERCLA RQ.

**SARA304 Reportable Quantity**

This material does not contain any components with a section 304 EHS RQ.

**SARA 311/312 Hazards** : Fire Hazard  
Acute Health Hazard  
Chronic Health Hazard

**SARA 302** : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

**SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**Clean Air Act**





**Ozone-Depletion Potential**

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

**California Prop 65**

WARNING! This product contains a chemical known in the State of California to cause cancer.

WARNING: This product contains a chemical known in the State of California to cause birth defects or other reproductive harm.

**16. Other information**

**HMIS Classification**

<b>Health</b>	*	2
<b>Flammability</b>		2
<b>Physical Hazard</b>		0
<b>Personal Protection</b>		X

**Caution:** HMIS® rating is based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® rating is not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® rating is to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). Please note HMIS® attempts to convey full health warning information to all employees.

**Notes to Reader**

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

SIKA MAKES NO WARRANTIES EXPRESS OR IMPLIED AND ASSUMES NO LIABILITY ARISING FROM THIS INFORMATION OR ITS USE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES AND SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

All sales of Sika products are subject to its current terms and conditions of sale available at [www.sikausa.com](http://www.sikausa.com) or 201-933-8800.

Revision Date 01/26/2017

Safety Data Sheet

**Sikasil® WS-295**



Revision Date 01/26/2017

Print Date 01/26/2017

---

Material number: 481215