

Exova
2395 Speakman Dr.
Mississauga
Ontario
Canada
L5K 1B3

T: +1 (905) 822-4111
F: +1 (905) 823-1446
E: sales@exova.com
W: www.exova.com



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**EVALUATION OF “SSD” FOAM EXPANSION JOINT MATERIAL
FOR STEADY STATE THERMAL TRANSMISSION PROPERTIES BY MEANS OF
A HEAT FLOW METER IN ACCORDANCE WITH ASTM C518 – 04**

A Report to:	Emseal Corporation 120 Carrier Drive Rexdale, Ontario M9W 5R1
Attention:	Bill Witherspoon
Telephone:	(416) 740 2090 x 220
Fax:	(416) 740 0233
Email:	bwitherspoon@emseal.com
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Report No.:	09-06-M0374-E 3 Pages
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1.0 INTRODUCTION

At the request of Emseal Corporation, Exova was retained to evaluate a sample of foam expansion joint material for thermal transmission properties, in accordance with ASTM C518 – 04 “Standard Test Method for Steady-State Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus”. The details of the proposed service are provided in Proposal No. 09-006-5687

Upon receipt, the sample was assigned the following Exova Sample No.:

Client Sample Identification	Exova Sample No.
“Emseal SSD” Foam Expansion Joint Material	09-06-M0374-E

The material was evaluated in its expanded state. The material was allowed to expand for 48 hours at ambient laboratory conditions and then tested.

2.0 PROCEDURE

The sample was evaluated in accordance with the following standard test method:

Test Description	Test Method
Standard Test Method for Steady-State Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus	ASTM C518 – 04

Sample	300 mm x 300 mm by 100 mm (nominal)
Conditioning:	> 40 hrs at 23 ⁰ C and 50% RH Conditioning Room 3028, MII# A11354
Test Conditions:	24 ⁰ C mean temperature 22 ⁰ C delta T across the sample
Apparatus:	LaserComp Fox 314 Heat Flow Meter (MII # A14505)
Orientation:	Top and Bottom Faces Horizontal Heat Flow Vertical (Through Faces)
Test Date:	2009-11-11

3.0 RESULTS

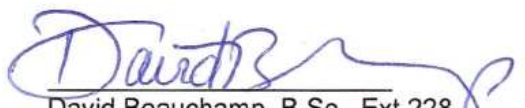
A summary of results is presented below. In all cases, SI units are the primary units of measure.

Table 1 – Thermal Transmission Properties			
ASTM C 518 – 04			
Exova Sample No.: 09-06-M0374-E			
Description	Result		
	Units:	Metric	British
Specimen Thickness mm [in.]		96.54	[3.801]
Upper Surface Temperature °C [°F]		13.02	[55.44]
Lower Surface Temperature °C [°F]		35.02	[95.04]
Temperature Differential °C [°F]		22.00	[39.60]
Mean Temperature °C [°F]		24.02	[75.24]
Rate of Heat Flux W/m ² [Btu/h.ft ²]		11.54	[3.66]
Thermal Conductance W/m ² K [Btu/h.ft ² .°F]		0.52	[0.09]
Thermal Resistance K.m ² /W [°F.ft ² .h/Btu]		1.91	[10.83]
Thermal Conductivity W/m.K [Btu.in./h.ft ² .°F]		0.0506	[0.3511]
Thermal Resistivity K.m/W [°F.ft ² .h/Btu.in.]		19.75	[2.848]

4.0 CONCLUSION

The foam expansion joint material submitted by Emseal Corporation has a thermal resistance of 1.9 K·m²/W (R-10.8), at test thickness of 96.5 mm (3.8 inches).

Reported by:


David Beauchamp, B.Sc., Ext 228
Scientist, Building Performance Centre
Product Technologies Group

Approved by:


Franz Bauer, Ext. 403
Manager, Building Performance Centre
Product Technologies Group

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